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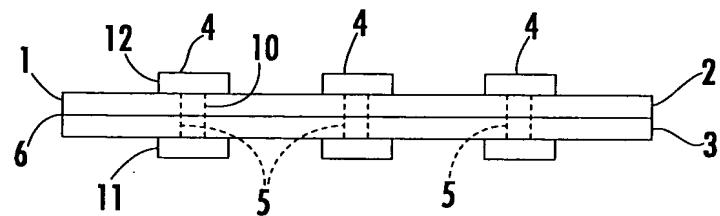


FIG. 1.

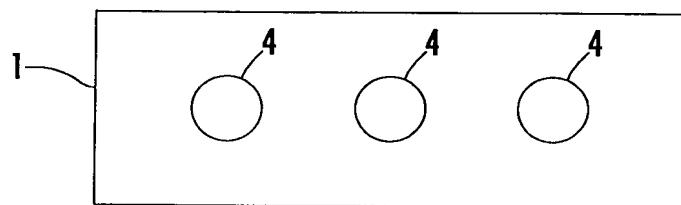


FIG. 2.

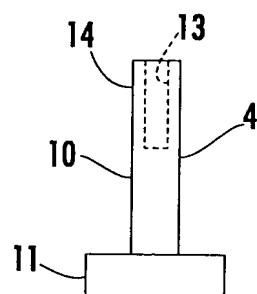


FIG. 3.

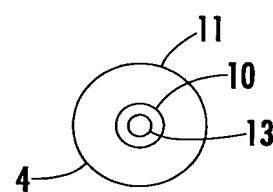


FIG. 4.

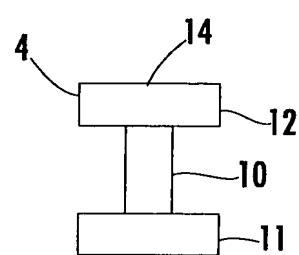
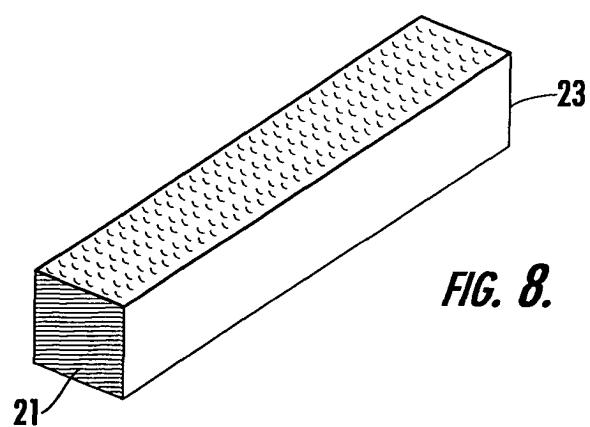
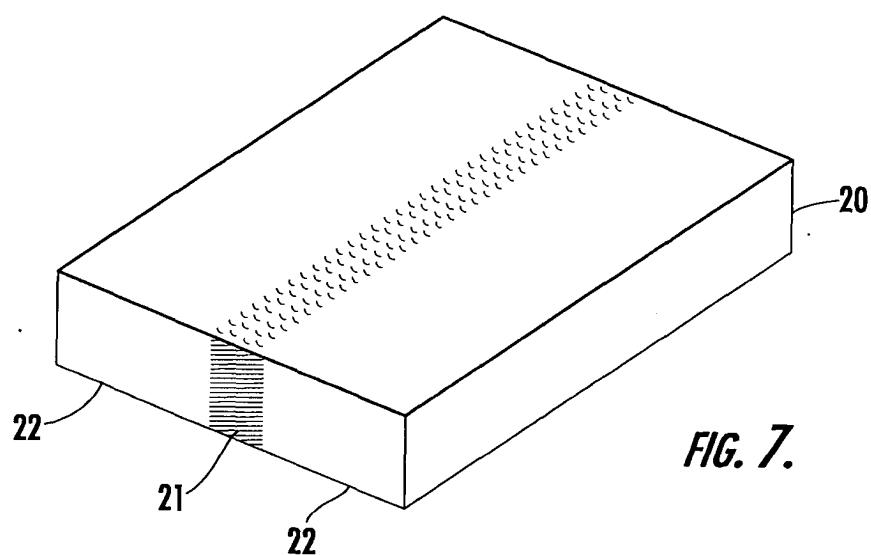
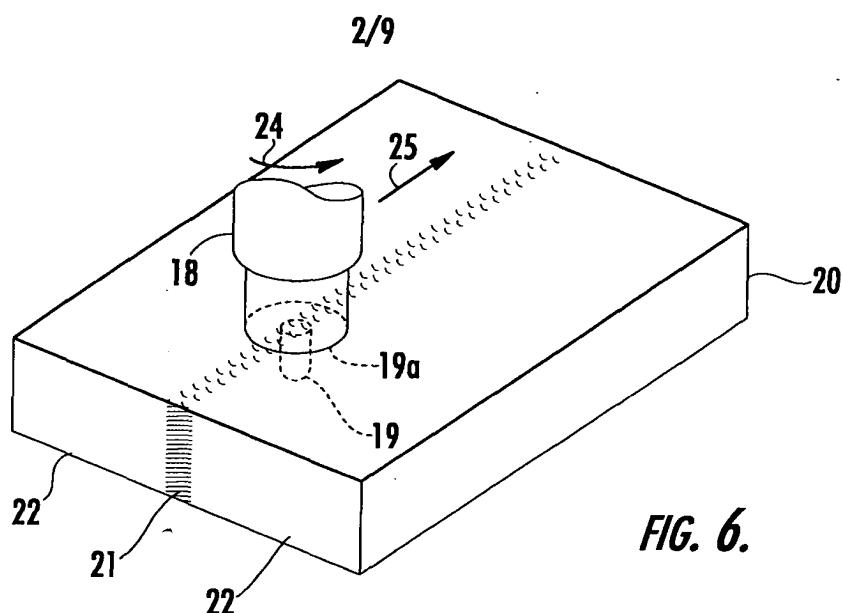


FIG. 5.



Title METHOD OF MANUFACTURING RIVETS HAVING HIGH
STRENGTH AND FORMABILITY
Inventor(s): Edward Litwinski, et al.
Application No:
Atty Dkt No: 38190.234890

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FIG. 9.

Title METHOD OF MANUFACTURING RIVETS HAVING HIGH
STRENGTH AND FORMABILITY
Inventor(s): Edward Litwinski, et al.
Application No:
Atty Dkt No: 38190.234890

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FIG. 10.

Title METHOD OF MANUFACTURING RIVETS HAVING HIGH
STRENGTH AND FORMABILITY
...ventor(s): Edward Litwinski, et al.
Application No:
Atty Dkt No: 38190.234890

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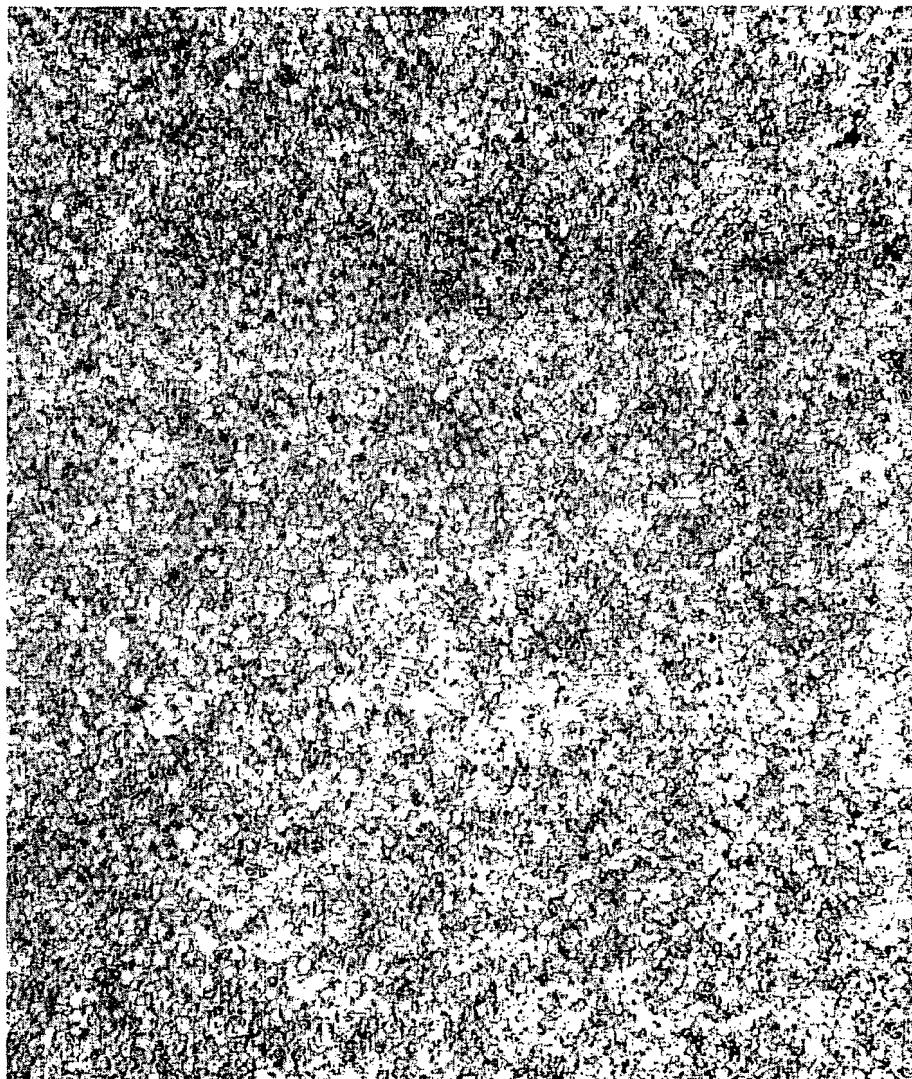


FIG. 11.

Title METHOD OF MANUFACTURING RIVETS HAVING HIGH
STRENGTH AND FORMABILITY
Inventor(s): Edward Litwinski, et al.
Application No:
Atty Dkt No: 38190.234890

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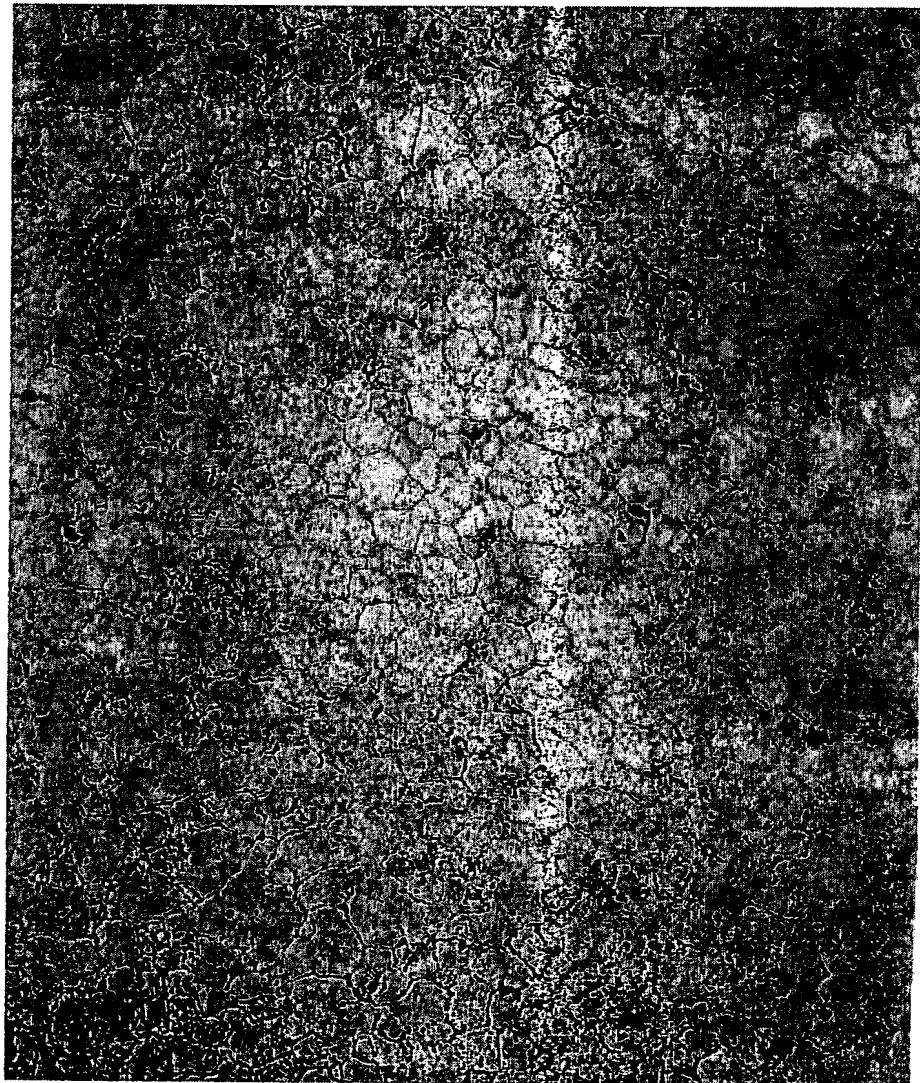


FIG. 12.

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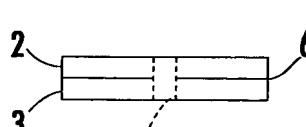


FIG. 13.

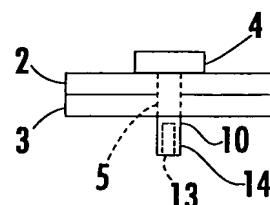


FIG. 14.

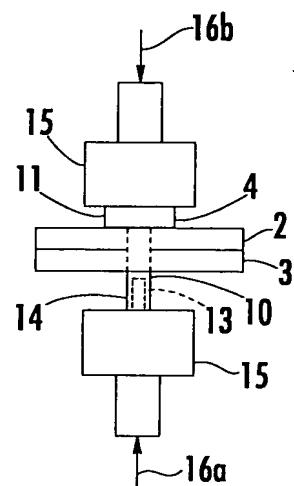


FIG. 15.

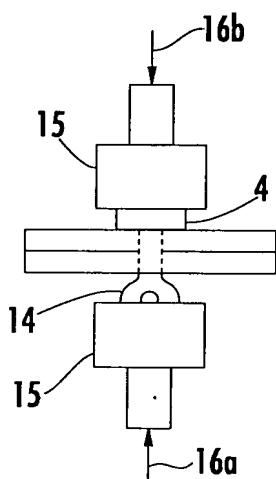


FIG. 16.

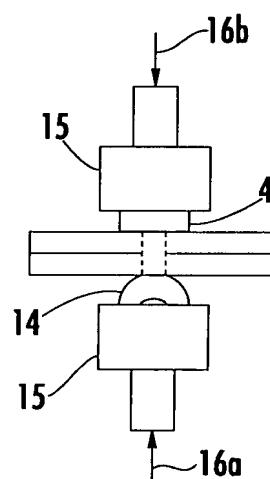


FIG. 17.

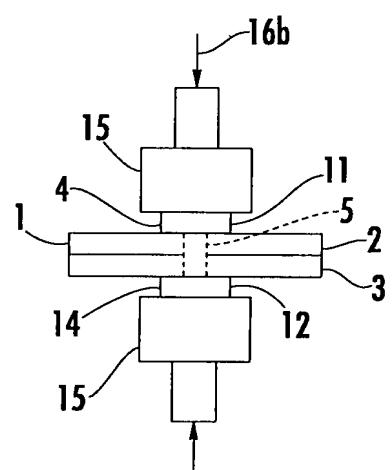


FIG. 18.

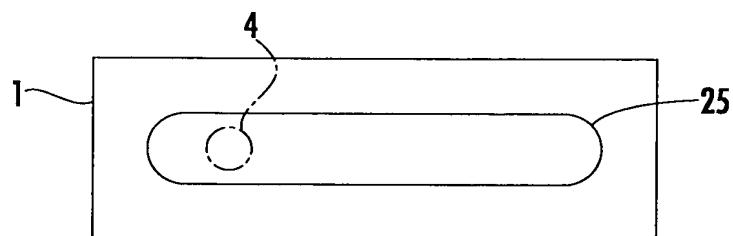


FIG. 19.

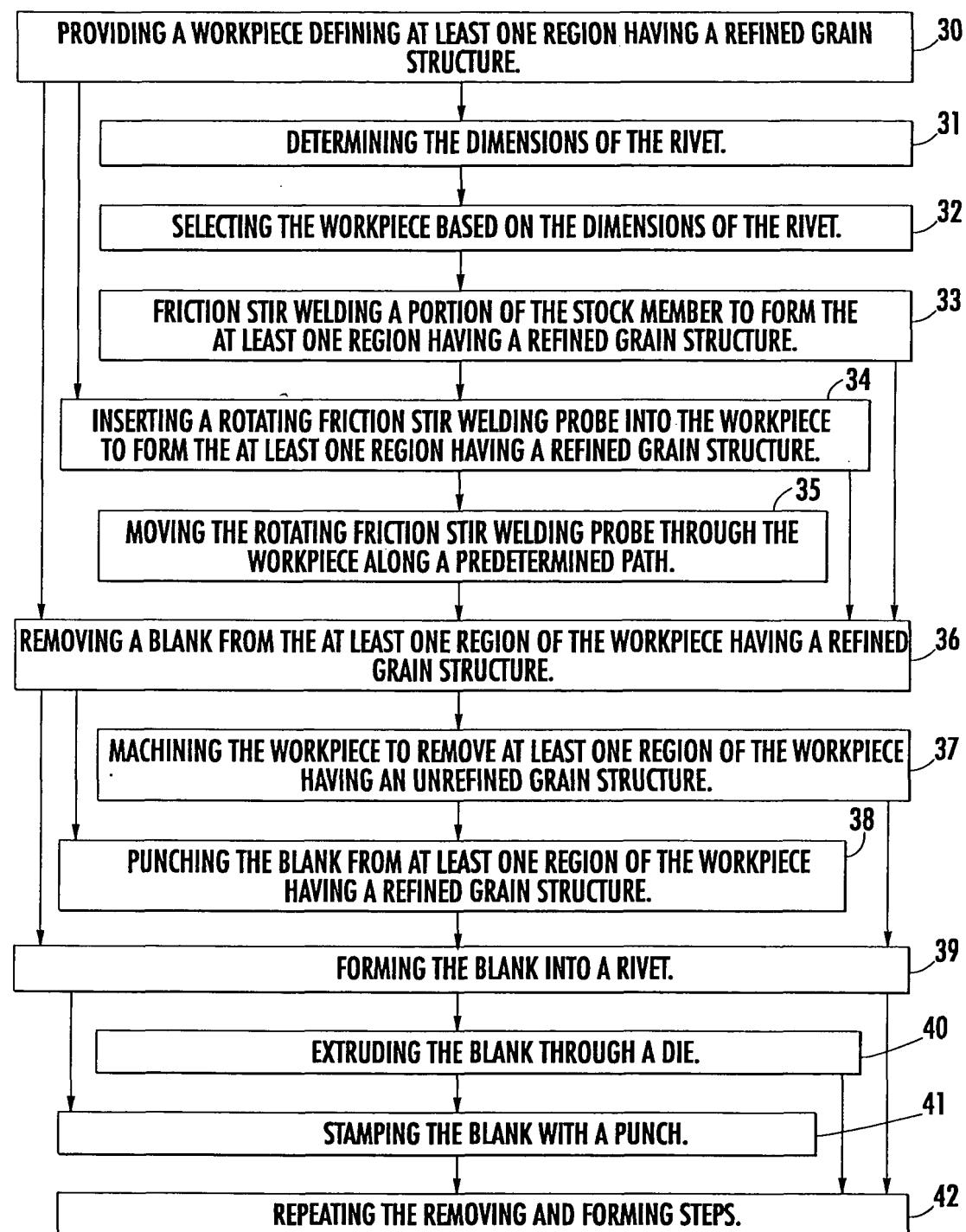


FIG. 20.

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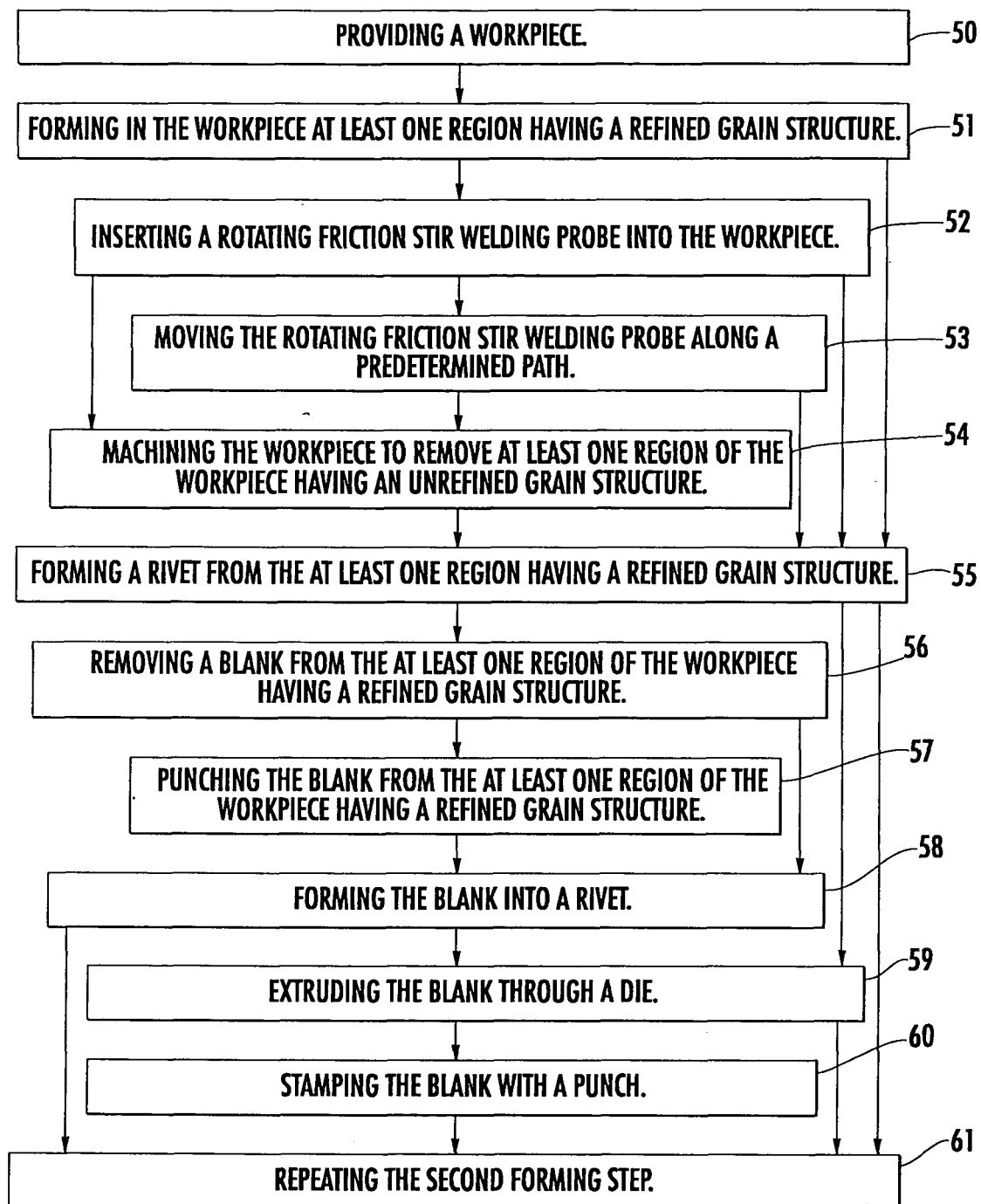


FIG. 21.